

# IRON ON INSTRUCTIONS FOR EMBROIDERED PATCHES

(Household Application)

**CAUTION:** *The following instructions are for ironing your patch onto a cotton garment. For other fabrics or bulkier garments, follow the manufacturers recommended heat settings. To assure a good bond on hard to bond fabrics steps 5 and 6 may be repeated 2 or 3 times.*

1. Place a cloth (t-shirt, pillow case, or similar thin cotton type fabric) on a hard non-heat sensitive sturdy surface (kitchen counter, desk, cutting board, hard cover book, etc.).
2. Position area of garment where patch is to be attached on cloth, face up.
3. Position patch.
4. Cover patch with a pressing cloth (t-shirt, pillow case, or similar thin cotton type fabric).
5. Apply hot household iron (hottest setting) with a much pressure as you can apply for 60 seconds.
6. Turn garment over and repeat steps 4 and 5 from the reverse side. Without allowing garment to cool move pressing cloth to a new position (to prevent scorching) and repeat steps 5 again,
7. Allow patch and garment to cool completely before handling.

**NOTE:** *Wash at moderate temperature. In the rare case a patch loosens, it can be re-attached by repeating steps 4 through 7.*